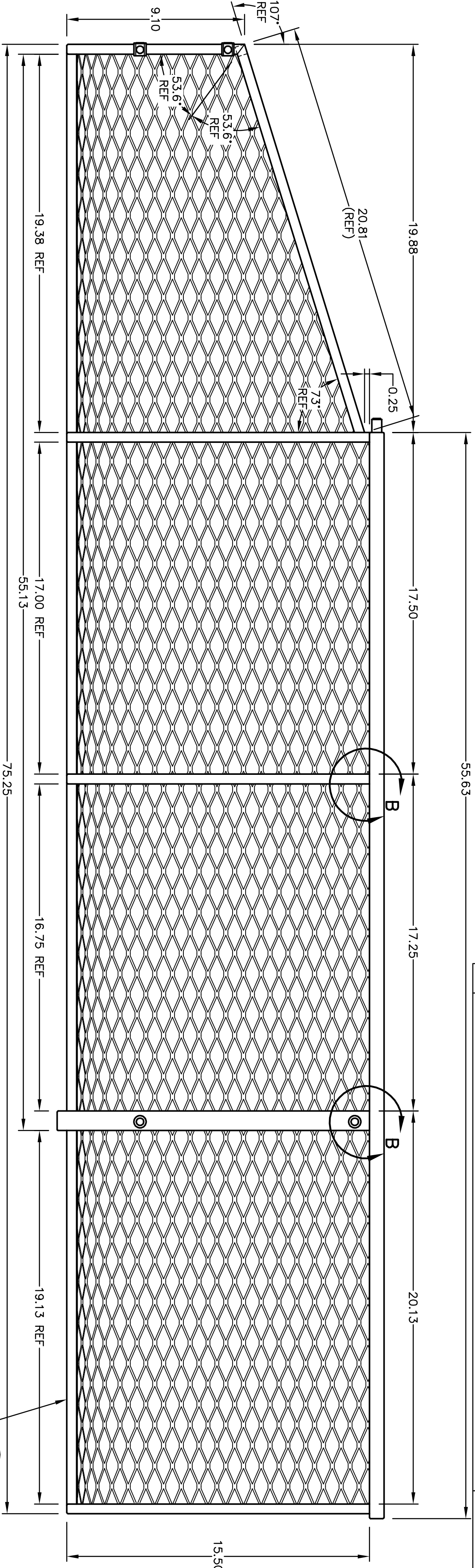
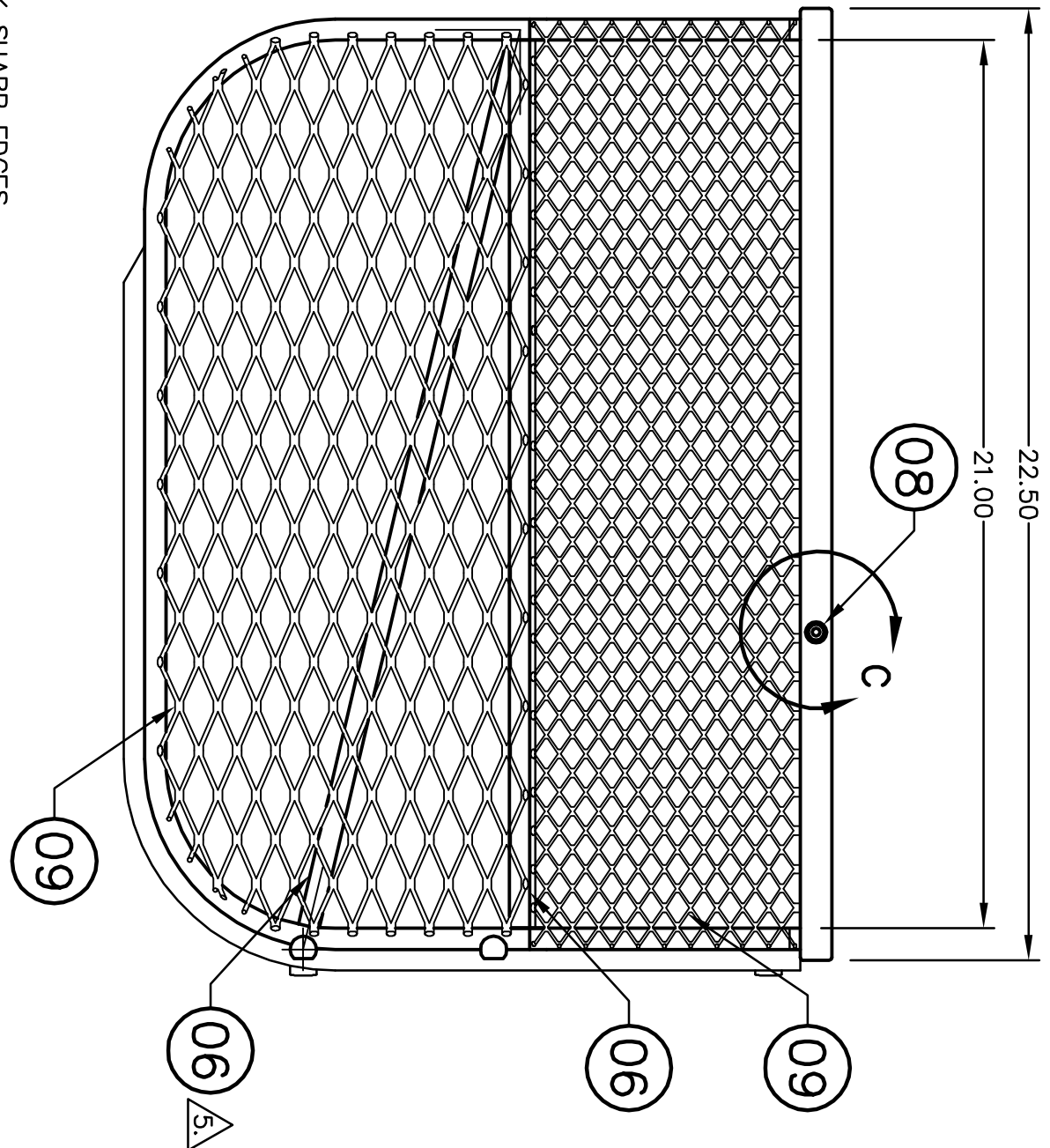
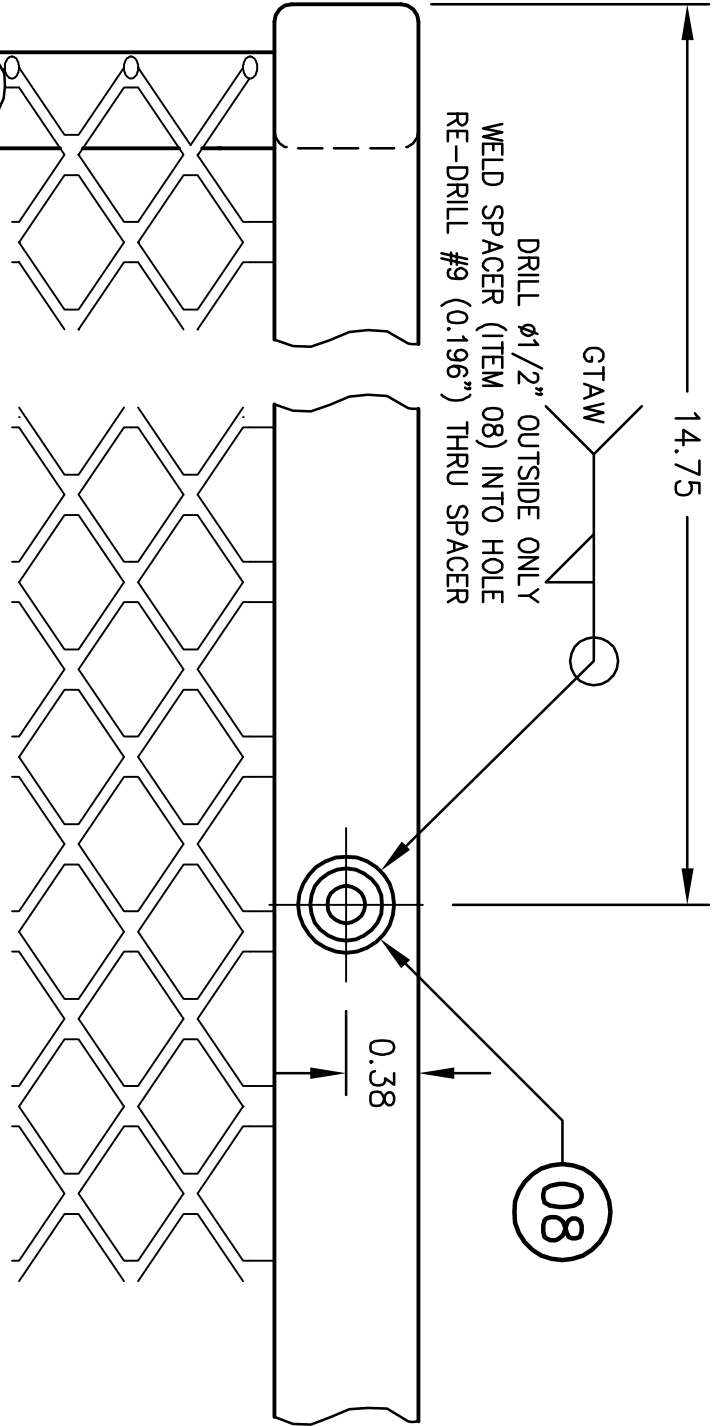


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
0	INITIAL ISSUE			
1	TITLE BLOCK UPDATED: WELDS DOWN SIDE INCREASED: WELDING ROD UPDATED: REFERENCE DIMENSIONS ADDED	BAC	16/05/2014	



NOTES:

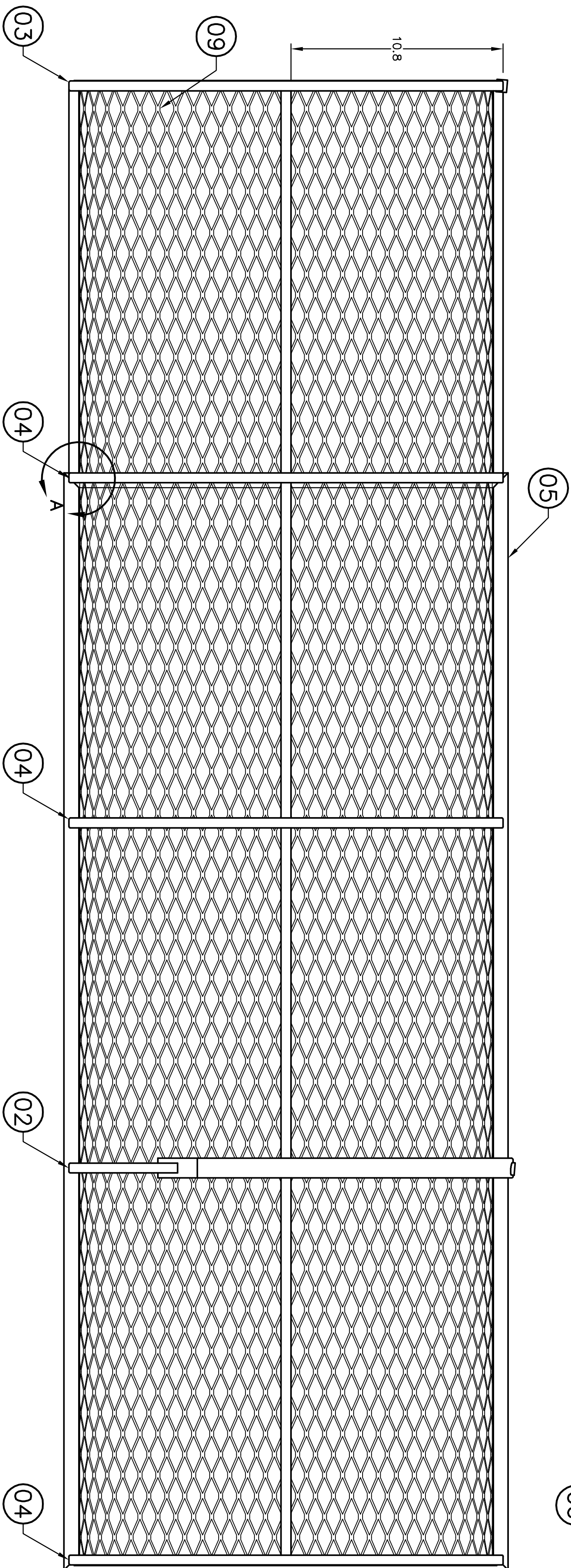
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. PRIOR TO WELDING, DRILL #30 VENT HOLES IN ASSEMBLY FOR VENTING OF WELD GASES. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. 4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT. STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
4. INSTALL ITEM 7 (HANDLE BRACKET ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84262 TYP 2 PLACES.
5. STRUT MEMBER ON FWD END OF BASKET ONLY.
6. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLIES PRIOR TO ASSEMBLY.



DETAIL C

SCALE 1:1

VIEW LOOKING AT FRONT RIM OF BASKET



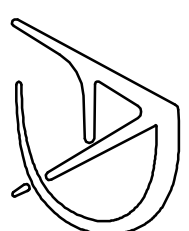
01 BASKET BODY ASSEMBLY

RH CONFIGURATION SHOWN, LH OPPOSITE

A/R A/R	3/4-16F 09 MESH	STEEL	COMMERCIAL			
1 1	49215-01 08 SPACER					
1 1	84262-01 07 BASKET HANDLE PROVISIONS ASSEMBLY					
A/R A/R	06 TUBE	4130 STEEL, COND. N	ML-T-6736	0.5 X 0.035 SQR. TUBE		
A/R A/R	05 TUBE	4130 STEEL, COND. N	ML-T-6736	0.75 X 0.035 SQR. TUBE		
3 3	49210-02 04 HOOP					
1	90622-01-02 03 FORWARD ATTACHMENT HOOP (LEFT HAND)					
1	90622-01-01 03 FORWARD ATTACHMENT HOOP (RIGHT HAND)					
1	90621-01-02 02 AFT ATTACHMENT HOOP (LEFT HAND)					
1	90621-01-01 02 AFT ATTACHMENT HOOP (RIGHT HAND)					
1	90611-01-02 01 BASKET BODY ASSEMBLY (LEFT HAND)					
1	90611-01-01 01 BASKET BODY ASSEMBLY (RIGHT HAND)					
-02 -01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY QTY						

LIST OF MATERIALS

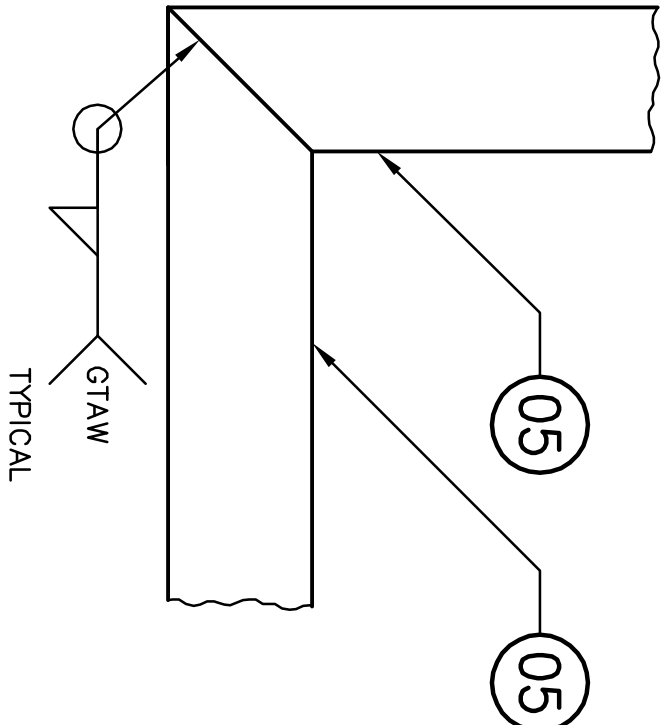
LIST OF MATERIALS

APPROVALS	DATE	 AERO DESIGN LTD. 9868A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca	
DRAWN: JEFF CLARKE CHECKED: E. BURGIN	03 SEPT 2010		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: ANGLES X.XXX ±0.010 XXX ±0.03 X.X ±0.1	SCALE 1 : 4 DWG. SIZE A1 90611 REV 1
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DETAIL A

SCALE 1:1



DETAIL B

SCALE 1:1

VIEW LOOKING AT INNER SURFACE OF BASKET, OUTBOARD SIDE

